

CMP19/A FAB INSTRUCTIONS

KISS™ One Way Expulsion Valve For BK Suction Sockets

REQUIRED PARTS AND TOOLS:

- (1) CMP19/A - KISS™ One Way Expulsion Valve (For BK Suction Sockets)
- (1) CMP20/A - 43/64" drill bit OR 17mm drill bit
- (1) CMP11/A - KISS™ Adhesive
- (1) Sand paper



INSTRUCTIONS

STEP	INSTRUCTION	PICTURE
1	Drill a 17mm or 43/64" hole in socket.	
2	Rough up socket area around hole in socket.	
3	Clean dust and grease from hole in socket with clean cloth and fresh acetone/alcohol	
4	Rough up edge flange of one way valve	
5	Apply a small amount of KISS™ Adhesive (CMP11/A) to flange of valve	
6	Press valve into hole and hold for a few minutes.	